

Swanworth Quarry Extension – not just a hole in the ground

1. Headlines

The Swanworth Quarry extension needs to be included in the Dorset Minerals Plan;

- Dorset produces 270,000 tonnes of limestone aggregate to meet its annual need. Approximately 50% of that figure is supplied by Swanworth Quarry, which is by far the closest source to the major demand area of Poole and Bournemouth.
- The Dorset Minerals Plan currently only lists Portland as the future reserve source for limestone aggregates. Portland is double the distance of Swanworth from the biggest demand area Poole / Bournemouth. Swanworth is also in the heart of the smaller but significant demand area of Purbeck. Is Portland sustainable and can the required doubling of output be justified?
- None of Swanworth's output can be replaced by sand and gravel – part of the aim of this document is to explain why.
- The combined SME businesses of Suttle Stone Quarries and Suttle Projects, both based in Dorset with the head office at Swanworth, employ over 75 people and have a current turnover of £15.6 million per year. This turnover has grown substantially and stabilised over the last 5 years and we believe that Suttles' contracting business within the context of the overall UK construction sector has the potential for continued further growth to the benefit of the east Dorset economy in general.
- Swanworth quarry provides Suttle Projects with a very specialist product supply that has been shown to give a foothold in the acquisition of much wider scope work packages.

2. Background

Swanworth Quarry, Worth Matravers

Swanworth Quarry itself has been run by various operators for over a century; the earliest records of quarrying there are from the early 1900s and it has been a major aggregates source since around 1945. It is one of the oldest established quarry sites still operating in Purbeck. It's most productive period started in 1980 when it was owned by Tarmac Ltd. Output in the 80s reached its highest level at around 400,000tpa. In 1987 Tarmac submitted an application for a 16.6 million tonne extension to Swanworth Quarry, covering 110 acres – this met with significant opposition. The current proposed extension area is less than a quarter of the size of the Tarmac proposal. This smaller extent will still see current employment and economic activity levels sustained for a further 20 years.

Suttles Quarrying History in Purbeck

Operation of Swanworth Quarry by Suttles is a recent development (since February 2011), however, the Suttle family has quarried elsewhere in Purbeck since the 1920s with four generations making their mark on the local Purbeck dimension stone industry. Chris Suttle was the 3rd generation of Suttles to quarry in the area, starting work with his father, John, in the 70s.

J. Suttle Transport itself was formed by Chris and business partner Billy Rudd in 1983 as a separate company to undertake haulage for the Swanage Quarry. They took on lorry drivers and machine operators that still work for Suttles today.

In 1986 Chris Suttle purchased 35 acres of land in Swanage from S. W. Paine at California farm. This consolidated his position as a Purbeck Stone Quarry operator and gave more security to quarry stone than the

previous council leased land had afforded. California Quarry was operated by Chris and an increasing workforce and fleet from this time.

During the 90s, Chris and Billy continued to make progress with the haulage side of the business with Roger Funnell joining as commercial director. Roger's background in aggregates and haulage firms in the Poole/Bournemouth area led Suttles into the wider aggregates market. The most convenient local source of crushed stone to the company's Purbeck base was Swanworth and a trading relationship between its then owners Tarmac and Suttles began. This gave Suttles the stature to become a bigger player in the Dorset waste and aggregate market generally.

Mannings Heath Depot, Poole

This new direction led to the establishment of a Poole-based recycling and retail depot in 1996. Leasing land at Mannings Heath near Tower Park in Poole allowed Suttles to develop as an aggregates merchant, stocking various aggregates and crushed stone including a considerable amount brought on loads that might otherwise have been empty from Swanworth. The Poole and Bournemouth area was and remains the largest market for Swanworth's stone, so having a selling base there became an increasingly important aspect to the synergy of separate aspects of J. Suttle Transport Ltd. Recycled aggregate production and inert waste transfer were new markets for the business that complemented the sales from Swanworth and California quarries and made J. Suttle Transport Ltd a more holistic business prospect.

As a result, the fleet of lorries and size of the business increased and there was a requirement for more adequate workshop, office and lorry parking facilities. Having already built a relationship with Tarmac as a main customer at Swanworth, they saw the mutual benefit in leasing J. Suttle Transport Ltd the facilities required at Swanworth and so this arrangement began in 1997.

This was a huge development; it meant that lorries could be parked at Swanworth, the primary source of our crushed stone products, delivering them from there to the local area, Mannings Heath Depot, Poole, Bournemouth and beyond throughout the working day. Returning to the Swanworth base with loads of inert soil to deposit in the quarry void-space, as a permitted fill material for Tarmac's restoration plan, was a vital element to the efficient running of the transport business. Swanworth became increasingly crucial to Suttles, but it also acted as a springboard for associated and developing parts of the business to reach other Dorset and National markets.

Establishment of Suttle Projects Ltd

In 2007 Joe Paine (Chris Suttles nephew) joined the J. Suttle Transport business, taking over from Billy Rudd as Managing Director. Joe brought new ideas and a different level of professionalism and expertise having worked for large contractors such as Geoffrey Osborne. Joe's introduction led to a new element to Suttles that the success of the late 90s/early 00s at Swanworth had enabled; Suttle Projects, a specialist civil engineering and piling business was established. 'Projects' was able to utilise the solid financial base and resources of J. Suttle Transport at Swanworth to develop as a company that has gone on to complete multi-million pound Network Rail emergency works via tier 1 contractors. Suttle Projects has established a reputation as one of the premier contractors for piling and scour protection work on Network Rail infrastructure nationally whilst maintaining a portfolio of significant contracts local to its Dorset base.

Suttles take over at Swanworth

Joe's introduction and directorship of both companies bolstered what had already become a large business compared to its more modest origins. The establishment of the company at Swanworth ultimately allowed J.

Suttle Transport (which began trading as Suttle Stone Quarries) to be more efficient at selling and hauling out of the quarry and into the local market than Tarmac had become. Basing the lorries and head office at Swanworth, and having the Mannings Heath depot at the centre of the biggest market for Swanworth's stone in Poole, gave Suttles distinct advantages over Tarmac who had begun to focus less of their attention on Swanworth. They increasingly saw it as a relatively small outpost in the grand scheme of their multi-national business, concentrating on predominately on bituminous products and concrete. This trend culminated in Tarmac (by then 'Tarmac Lafarge') leaving Purbeck with Suttle Stone Quarries' purchase of the Swanworth quarry and surrounding mineral rights in 2011. Previous Tarmac employees' jobs were safeguarded by Suttles with this move, and subsequent increases in employment, production and turnover have ensued.

California Quarry, Swanage

Up until this point California Quarry had been run as a separate company, J Suttle Swanage Quarries, its head office being the porta-cabin on site. Providing, Purbeck dimension stone for a variety of architectural, landscaping and building applications, California had been operated by Suttles since its purchase in 1986 from Chris's brother-in-law Stephen Paine (Joe Paine's Father). The opportunity to bring California under the same company administration as Suttle Stone Quarries was taken on in April 2011, just after the title to Swanworth Quarry was secured. This move has, as hoped, allowed for a more all-encompassing group of quarries and depots that benefit from each other's marketing, contacts, products and expertise.

Suttle Projects' and J. Suttle Transport's shared directorship means that the companies can provide a more complete service using the combined resources of an aggregates and rock quarry (Swanworth), a dimension stone quarry (California), an aggregates and recycling station (Mannings Heath) and now civil engineering and piling. These various aspects are reliant not only on Swanworth's mineral output, but also the simultaneous operation of inert waste acceptance. The quarry's restoration provides an integral component to our overall business efficiency and the capability to import up to 70,000 tonne per annum of inert waste could be crucially relied on as part of Dorset's Waste Plan.

3. Much more than a quarry extension

Swanworth provides a springboard for our Dorset-based Civil Engineering company, in Suttle Projects:

- Suttle Projects undertake driven and augured piling, general civil engineering on railways and inshore specialist marine work.
- We are framework agreement 1st responders to the Tier 1 contractors responsible for major rail emergency works in Kent and Wessex regions.
- The quarry and head office are central to the 'Projects' business; for example the ability to import 2600t of Swanworth rock armour to a rail landslip emergency at Dover¹ during Christmas and New Year 2015 / 16 has led to a much larger work scope for Suttle Projects including the necessary extensive sheet piling contract.
- The marketing benefit of this to our Dorset based business cannot be underestimated. Most recently the team have executed a planned emergency cutting repair for Network Rail, utilising Swanworth gabion stone, at Sherborne, Dorset, that otherwise might have been completed by contractors from across England and Wales. Suttle Projects have subsequently secured the primary contract for Bournemouth Council's groyne replacement scheme. This means that a Dorset contractor has been able to take on a long-term contract previously fulfilled by a Dutch firm.

¹ Please refer to 'Appendix 4' - supporting letter from Network Rail

- With its specialist underwater excavator, developed at Swanworth, 'Projects' were finalists in the British Construction Industry Awards (BCIA) for innovation 2015.
- The ownership of Swanworth has been very influential in the development of the Suttle Projects business.

The quarry and our recycling business at Mannings Heath, Poole work hand in hand:

- Suttles Mannings Heath road depot merchants a wide range of aggregates, including those sourced from Swanworth.
- It also acts as a major hub for the receipt of and subsequent recycling of construction and demolition waste in the area. Small builders and contractors are able to drop waste and collect aggregate products from the site, purchasing for daily requirements. The provision of sub base and decorative products from Swanworth is key to its popularity with local traders and builders who can combine one visit to obtain all the products they need for a small job.
- The facility to take inert spoil from this depot back to the recovery operation at Swanworth makes for a source of competitive and regulated disposal for this business sector in Dorset. As an example Dorset Highways Works and their contractors use the site daily as part of the Dorset County Council Framework Agreement relating to 'Supply of Highway Construction Materials' and 'Highways Waste & Recycling'
- The sympathetic relationship between Swanworth and Mannings Heath depot is very important in the success of both enterprises.

Since Suttles began operating Swanworth Quarry, California quarry has benefitted in many ways:

- The additional products Swanworth can produce has enabled California Quarry to retain several large stone merchants as key customers. Previously only ordering dimension/building stone, by offering crushed stone and aggregate this has meant many of California's customers have remained in the realms of its business.
- An example of this would be Powell Jones who are a stone merchant based in Sussex. California Quarry are now able to regularly supply dimension stone and, via Swanworth, crushed aggregate, gabion and other larger size rock. This has allowed California Quarry to supplement its product range and retain customers such as Powell Jones who are in search of a one-stop solution.
- The opportunity to explore the dimension stone that Swanworth has to offer has resulted in a supply of finer masonry products won from the Portland geology stone at Swanworth. The most recent and prestigious example has been the supply of cills, lintols and jambs to the new RNLI boathouse in Swanage. Such opportunities would be greater if an extension at Swanworth was achieved.
- The amalgamation of the two quarries has centralised administration resulting in increased efficiency in accounts, payroll, haulage and transport.

4. Our Contribution to Dorset

Employment – Suttles employ a workforce that has almost entirely consisted of Dorset residents and we are fortunate to have a loyal team with low staff turnover. Currently 93% of our total employees reside in Dorset and at least 90% of our quarry based employees are Purbeck residents.

	2014-15	2015-16	2016-17
Suttle Stone Quarries Employees	47	49	52
Suttle Projects Employees	17	20	30
Total 'Suttles' Employees	64	69	82

Financial – Suttle Stone Quarries and Suttle Projects contribute massively to the local and national economies. Some example figures are shown below.

J. Suttle Transport Ltd	2014-2015	2015-2016	2016-2017
Turnover	£7,546,692	£7,455,827	£7,949,792
Purchases and Tipping costs (Dorset)	£2,002,344	£1,991,038	£2,214,809
Wages, Salary and NI	£1,782,883	£1,778,951	£1,829,920
Subcontract Haulage (Dorset)	£998,241	£1,039,493	£1,159,626
VAT	£524,964	£595,418	£750,337
Fuel Duty	£443,480	£500,411	£499,337
Aggregates Levy	£209,675	£219,226	£247,950
Corporation Tax	£119,957	£106,521	£162,414
Rates	£43,745	£57,162	£69,824
Road Fund Licences	£24,000	£24,000	£18,706

Suttle Projects Ltd	2014-2015	2015-2016	2016-2017
Turnover	£5,960,344	£5,945,218	£7,701,724
Wages & Salary and NI	£620,601	£861,646	£1,108,553

Combined Turnover	2014-15	2015-16	2016-17
Total	£13,507,036	£13,401,045	£15,651,516

Use of Suppliers - The two businesses use an extensive range of Dorset based supplies with which we spent £4,290,348 for the last financial year. The table below shows the split for the last financial year and a full supplier list is shown in appendix 1.

Suttles Dorset Supplier Purchases 1st April 2016 - 31st March 2017 ²	
Suttle Stone Quarries	£2,214,809
Suttle Projects	£2,075,538
Suttles Total	£4,290,348

Provision of Dorset's limestone needs – Swanworth Quarry provides approximately 50% of all limestone aggregate produced in Dorset.

- Sales of limestone from Swanworth for 2017 were 130,000t and are expected to remain at this level.

² See 'Appendix 1' for a detailed list of our Dorset Suppliers

- Bulk of material used within approx. 30 mile radius with Poole / Bournemouth being main market, this includes supplying our own depot at Mannings Heath in Poole and supplying Purbeck with up to 35,000 tonnes per annum.
- The table below shows the sales split of materials groups sold from Swanworth

Swanworth Quarry sales split	
Type 1 sub base	56%
Single size chippings	25%
Block stone / Gabion	8%
Lime dust	4%
Other	6%
Dimension Stone	0.25%

Stone is a heavy, bulky and relatively cheap product this makes the haulage element of the cost high and therefore the stone source needs to be as close as possible to the market. Long haul distances, particularly for material such as Type 1 sub base (the cheapest material in the above list) are not desirable.

- Some materials which have specialist use and can therefore command a higher price travel further, e.g. Gabion sized material and single sized chippings for decorative use, plus rock armour for river / coastal defence and rail infrastructure works,
- Some limestone block which comes from the 'Freestone Beds' has gone to our California quarry as dimension stone use and is being used in local area. This stone is the same material that is extensively worked on the Isle of Portland. The extension area has the real potential to produce larger unfractured block which might in the future help to supplement the availability of dimension stone.
- Swanworth limestone has for many years and continues to be a local source of stone for the Isle of Purbeck itself, for example supplying material to the Swanage amenity centre and the National Trust for footpath works, e.g. Priests Way³.
- It is important to note that one of the next closest sources of stone to this area is the Mendips. Apart from the fact that it is 60 miles away, the stone is a purple / grey colour and just not a match at all for the stone used in this area. Dorset's mineral strategy takes a hierarchical approach to preferences for crushed stone and it specifically wishes to maintain supplies from Dorset quarries ahead of importing more from outside of the county.
- Portland, which is currently the only identified future landbank for limestone in the DCC Minerals Plan, is 42 miles from the major Poole / Bournemouth market area. Portland is geared to the production of low volume, high value dimension stone, not the production of aggregate. The dimension stone operators are now moving to underground working which sterilises millions of tonnes of aggregate yielding beds and does not produce as much 'waste' rock which has historically been used for aggregate production on Portland.
- Portland should not be relied on to double output in order to replace Swanworth capacity. There are various issues regarding Portland's true landbank, but notwithstanding the questionable estimates, would the impact on the road infrastructure in Portland and through Weymouth and increase in impacts on environment, ecology and landscape as a result of the huge increase be accepted or justified?
- The mineral strategy and plan highlights that Swanworth is a more sustainable alternative to the landbank on Portland for reasons that have already been established. The extension would enable Swanworth's contribution to continue as per the status quo.

5. Beyond Dorset and National Significance

³ For Case Studies of these examples refer to 'Appendix 2'

The geology of southern England is such that the south east is predominately sand and gravel, clay and chalk whilst the south west is hard rock with little sand and gravel. Swanworth sits on the boundary between the 2 areas. This gives it almost national significance.

Examples of Swanworth's unique national ability:

- Its geographical location combined with its independent SME ownership allows it to fulfil a market need for rock armour, where importation from abroad is uneconomic, or in situations of transport infrastructure emergency. As an example Suttles, through ownership and control of Swanworth, are a first responder to Network Rail Tier 1 contractors⁴.
- This material is supplied to fluvial schemes and coastal protection works from Dorset all along the coast to Kent and into London.

Specific examples include:

- Cobnor Point, West Sussex is maintaining its status as a wildlife habitat thanks to the use of our rock⁵.
- The Ageas Bowl, Hampshire, has benefited from our rock in its impressive landscaping scheme⁶.
- Swanworth's chippings are part of an innovative production process used in Gloucestershire⁷.

6. Why Limestone and why not Sand and Gravel

Differences in Geological creation:

- Sand & gravel is a conglomeration of smaller particles of other rocks which have been first eroded and then deposited, in pockets, as a result of water (fluvial or marine) or ice action (glaciers). That is to say that millions of years ago the surface rocks were ground down by geological action.
- Limestone is solid sedimentary rock which is formed within the Earth, in 'massive' deposits over a great depth. It can be in various layers and bedding planes.

Differences in physical Properties:

- Sand and gravel contains no large lumps and therefore cannot be used for applications where larger particles of materials are needed. The largest gravel particles would be no bigger than 4" (100mm). It is excavated by machine. Where it exists it can be processed for use in concretes, mortars, drainage media and as a decorative product.
- Limestone comes as a solid mass and the particle size can be controlled during the quarrying process to give sizes ranging from fine dust to say 5 tonne lumps measuring approx. 4' (1.2m) square.
- Sand and gravel has been washed by the process involved in its original deposition (river or sea), and thus contains no cohesive properties.
- Limestone has cohesive properties both through clay in its bedding planes and the natural action of lime as basic cement. This property can be processed out during production or utilised as a benefit depending on the final application.
- Sand and gravel are composed of silica and flint, and are ph. neutral.
- Limestone is composed of calcium carbonate which is alkali.
- Sand and gravel particles are impervious.

⁴ Refer to 'Dover' Project Sheet in 'Appendix 3'

⁵ For Case Studies of these examples refer to 'Appendix 2' – 'Cobnor Point'

⁶ For Case Studies of these examples refer to 'Appendix 2' – 'Ageas Bowl'

⁷ For Case Studies of these examples refer to 'Appendix 2' – 'Bituchem'

- Limestone has an inherent porosity.
- Sand and gravel is brown.
- Portland limestone is white as evidenced by the walls, tracks, paths and buildings across Purbeck from 100's of years of its use.
- Sand and gravel particles have been smoothed by water / ice action over 1000's of years.
- Crushed limestone is rough and angular.

Swanworth product Range⁸:

- Fine limestone dust from Swanworth has applications from agricultural use (treating acid soil types) through to heritage masonry restoration work. Its alkalinity and its ability to be ground to a fine dust allow for these applications. Sand and gravel does not have these properties.
- Limestone 6mm, 10mm, 20mm chippings are used primarily for decorative and specialist use. These chippings are distinctively white in comparison to sand and gravel which is brown. An example of a specialist use is the supply of 6mm chippings nationally for use in resin bonded surface coatings to architectural stairs and walkways. Swanworth limestone particularly has a porosity which is very compatible with this process. Gravel particles are impervious.
- Limestone sub base; 20mm to dust mix, Type 1 and open graded sub base – used to build foundations for all forms of construction. It is the fine particles, produced by crushing, when mixed with larger, rough, and angular particles combine to give a material which gives a very stable, hard, flat, compacted base on which roads, houses etc. can then be built. Limestones alkalinity makes it cementitious which helps the binding process during compaction. Importantly, these factors make it a stable platform for the construction process as well as a strong component of the finished product. This is sold locally in East Dorset and Type 1 in particular forms Swanworth's largest single product type. Sand and gravel lack the rough, angular particle characteristics and alkalinity to be useful for this application.
- Note:- Recycled aggregates can be used for some applications but their inherent inferior physical properties mean that they are not universally suitable and there is always a deficit in the quantity of recycling feeder stock in comparison to demand for construction sub base media. Suttles produce recycled products of this type in Poole to meet demand which helps to minimize primary aggregate extraction.
- 6F5 bulk fill materials – used to fill larger void spaces or the lower part of a construction which is then generally capped off with Type 1. The reasons for limestone being the only suitable material are as per the sub base ranges above.
- Gabion stone. This material is sized from 100mm to 200mm and is extensively in the creation of Gabion baskets. These are stone filled wire mesh baskets used to form a composite structural wall that is durable, ecologically preferable and visually attractive. They are used for coastal and inshore marine defense, gravity retaining walls to highways, railways and developments, and also on occasion simply as a modern and attractive landscaping detail.
- The largest particles of gravel are not compatible with the construction of gabion baskets, and without the angular nature of the particles the Gabions would lack the structural strength required.

⁸ See 'Appendix 2' for examples of our product end use

- Rock armour and Rip-Rap. Rock armour of all sizes is used for marine and inshore flood defense. Gravel products are obviously too small for this applications.
- Block stone – this can produced at Swanworth in any size up to about 8 tonne and is used in many applications; art installations and architectural landscaping, defense against vehicle trespass, and civic amenity.
- A small amount of the Swanworth Portland block stone has been used at our California Quarry for cutting into dimension stone products.

7. Swanworth Recycling and Inert Recovery Operation for Restoration

- Taking stone out of the ground creates a void which can then be back filled with low quality inert material e.g. clay and chalk which the local construction industry need to dispose of. This allows for the quarry to be restored back to a beneficial use and makes the whole process sustainable.
- DCC need to make provision for the disposal of inert material and appropriate void space close to where the material is generated is important and in short supply. The need for inert waste acceptance facilities (usually in quarries) is specifically identified in DCC's latest draft or the Waste Plan.
- Designated landfill sites, elsewhere in Dorset which receive industrial or household mixed waste streams offer best advantage if they are able to preserve maximum void space for these types of waste. Inert fill reduces available void space if sites like Swanworth are not available.
- Swanworth quarry has historically provided inert tipping void space and with an extension this will continue to provide economic inert disposal, particularly to the benefit of the Purbeck construction sector.
- Swanworth currently receives in the region of 70,000 tonnes per year of inert waste.
- The current quarry is being restored in phases back to a landscape of limestone grassland in line with the planning requirements. This started under the previous owners 'Tarmac' and the phased restoration targets continue to be met.
- The limestone grassland supports a wide range of flora and fauna, some species of which are a rare in the UK⁹.
- Swanworth also receives construction and demolition materials for recycling. With the inherent infrastructure of the aggregate quarry Swanworth is ideally placed to help meet the demand for recycled materials in Dorset going forward.

8. Finally

We believe that Dorset's need for an extension at Swanworth is overarching. The intention of this document is simply to help explain some of the reasons for that need.

If you require further details or clarification on the above information, please don't hesitate to contact either John Suttle or Simon Clabburn via the following channels:

Email info@suttles.co.uk

Phone 01929 439444

Address Suttle Stone Quarries, Swanworth Quarry, Worth Matravers, Dorset, BH19 3LE

⁹ Refer to 'Appendix 5' – 'Swanworth Quarry Restoration Update 2015' by Dr Barbara Smith

Appendix 1 – list of suppliers (financial year 2016/17)

Suttle Stone Quarries			
Company Name	Area	Area 2	Purchases 16-17
CEMEX UK MATERIALS LTD	POOLE	Dorset	259,632.56
ECO SUSTAINABLE SOLUTIONS LTD	CHRISTCHURCH	Dorset	187,965.98
HAMBIDGE LIME SUPPLIES LTD	PARKSTONE	Dorset	183,948.59
TARMAC TRADING LIMITED	POOLE	Dorset	175,639.44
ANDREWS	WAREHAM	Dorset	150,405.99
G. CROOK & SONS	DORCHESTER	Dorset	143,591.06
S B GRABS	BEARCROSS	Dorset	97,455.00
LEON E TAUMAN	BRANKSOME	Dorset	92,542.81
WEST FOSSIL ESTATE LTD	DORCHESTER	Dorset	69,666.50
J.H.ROSE AND SONS LTD	GILLINGHAM	Dorset	67,474.53
M B WILKES LTD.	CORFE MULLEN	Dorset	65,146.74
HILLS QUARRY PRODUCTS LTD	POOLE	Dorset	61,546.45
C. WRIGHT	LYTCHETT MATRAVERS	Dorset	53,802.94
BOROUGH OF POOLE	POOLE	Dorset	37,960.96
ALAN & THOMAS INSURANCE GROUP	GILLINGHAM	Dorset	35,694.13
ACE RECLAMATION	WEST PARLEY	Dorset	34,217.25
A K CONTROLS LTD	POOLE	Dorset	34,076.25
COMMS UK LTD	THREE LEGGED CROSS	Dorset	27,922.38
TED E BUSH LIMITED	WIMBORNE	Dorset	25,967.50
CORT DEMOLITION LTD	CHRISTCHURCH	Dorset	20,119.20
ELITE FABRICATION & WELDING LT	POOLE	Dorset	19,774.00
HOBURNE BUSINESS SYSTEMS LTD	CHRISTCHURCH	Dorset	18,925.11
PIRTEK POOLE	POOLE	Dorset	16,307.59
AVON MATERIAL SUPPLIES LTD.	WIMBORNE	Dorset	15,995.25
AFC BOURNEMOUTH LTD	BOURNEMOUTH	Dorset	15,793.44
SITE SAFETY LTD	WIMBORNE	Dorset	13,706.35
JOHN STANLEY TRANSPORT LTD	FERNDOWN	Dorset	13,161.67
SPECIALISED PRODUCTS(WESTERN)	WIMBORNE	Dorset	12,122.38
P R JONES	WIMBORNE	Dorset	12,095.61
THE SIGN & PRINT (DORSET)LTD	SWANAGE	Dorset	11,552.72
A.C.S. TESTING LTD	HOLTON HEATH TRADING PARK	Dorset	10,133.11
BUILDING REPAIRS & DRAINAGE	CHILD OKEFORD	Dorset	10,058.00
INDUSTRIAL LINKS	POOLE	Dorset	9,996.95
H J COLE (HAULAGE) LTD	KINSON	Dorset	9,823.11
ISLE OF PURBECK GOLF CLUB	STUDLAND	Dorset	9,806.09
N. D. YOUNG HAULAGE CONTRACTOR	OKEFORD FITZPAINE	Dorset	8,710.25
Ms C BAGNALL & A BARNARD	CHRISTCHURCH	Dorset	7,909.72
W & S WASTE MANAGEMENT LTD	POOLE	Dorset	7,673.54
WOODMACE PLANT LTD	POOLE	Dorset	7,200.00

K E LUDFORD	BRANSGORE	Dorset	7,200.00
POOLE TYRE SERVICES LTD	POOLE	Dorset	7,157.14
ST.MICHAELS GARAGE LTD	SWANAGE	Dorset	6,744.96
SALLY A MEADEN & CO	SOUTHBOURNE	Dorset	5,000.00
K.R JOYCE & SONS TRANSPORT	NEW HARBOUR ROAD, POOLE	Dorset	4,875.00
BRETT PITWOOD LIMITED	POOLE	Dorset	4,803.00
HILLMANS MOTOR SERVICES LTD	CORFE MULLEN	Dorset	4,425.00
ABLE LIFTING EQUIP(S'THRN) LTD	WILLIS WAY, POOLE	Dorset	4,170.30
BRAYMARC COMMERCIAL COMPONENTS	POOLE	Dorset	3,881.04
STEAM & PRESS.WASHER SERV.LTD	WIMBORNE	Dorset	3,789.16
P & K PANELWORKS LTD	POOLE	Dorset	3,638.07
BH CLOTHING	POOLE	Dorset	3,490.80
CRIBB TYRE & BATTERY LTD	HOLTEN HEATH	Dorset	3,439.30
WORLDWIDE WASTE WISE LTD	WIMBORNE	Dorset	3,429.00
BOURNEMOUTH & SWANAGE FERRY	STUDLAND	Dorset	3,410.00
POOLE SAND & GRAVEL	POOLE	Dorset	3,360.83
COOL-TEC SERVICES LIMITED	WAREHAM	Dorset	3,258.31
G & C AUTO MARINE	KINSON	Dorset	3,248.90
EATON TRANSPORT POOLE	HOLTEN HEATH	Dorset	3,149.50
CLEANED BY FAIRIES	CHRISTCHURCH	Dorset	3,021.49
B 4 FORMS	48 WILLIS WAY, POOLE	Dorset	2,884.75
V.J.H TRANSPORT LTD	CREEKMOOR	Dorset	2,789.60
KINGREN GROUNDWORKS & CONS.LTD	BOURNEMOUTH	Dorset	2,680.00
TDB SUPPLY SOLUTIONS LTD	WIMBORNE	Dorset	2,489.50
BOURNEMOUTH PEOPLE FIRST	BOSCOMBE	Dorset	2,274.00
DORSET SOILS & AGGREGATES	WIMBORNE	Dorset	2,240.00
H.E.S. (WIMBORNE) LTD	WIMBORNE	Dorset	2,137.50
CONSTRUCTION TRAIN & DEV LTD	CHRISTCHURCH	Dorset	2,065.00
A-TECH SERVICES LTD	POOLE	Dorset	2,026.50
THE DORSET GLASS CO LTD	POOLE	Dorset	1,956.00
CHASE FREIGHT LTD	VERWOOD	Dorset	1,922.39
KLOECKNER METALS UK	SHAFTESBURY ROAD	Dorset	1,868.75
FORAY PARTS	TOWER PARK, POOLE	Dorset	1,806.21
DARREN BRIGGS	HAMWORTHY	Dorset	1,805.50
BREEZE	TOWER PARK	Dorset	1,797.86
NUFFIELD ENGINEERING SUPPLIES	POOLE	Dorset	1,774.91
WHITER THAN WHITE	SWANAGE	Dorset	1,770.00
FDS WASTE SERVICES LTD	PARKSTONE	Dorset	1,604.00
WAYSIDE TRANSPORT LTD	WIMBORNE	Dorset	1,490.00
PPG ARCHITECTURAL COATINGS UK	RINGWOOD ROAD	Dorset	1,480.77
LINK FABRICATION & MACHINING	POOLE	Dorset	1,341.00
R M LIQUID DISPOSAL LTD	WEST LULWORTH	Dorset	1,311.00
A & M TRANSPORT & RECY.LTD	WIMBORNE	Dorset	1,300.00
MUSHROOM MARKETING LTD	BOURNEMOUTH	Dorset	1,300.00
NEON WEB DESIGN LTD	POOLE	Dorset	1,215.07

J TREW HOMES & GARDENS	CHILD OKEFORD	Dorset	1,198.64
EXERCISE ANYWHERE LTD	WORTH MATRAVERS	Dorset	1,123.31
ETS TRUCKS LTD	POOLE	Dorset	1,090.00
PROPOINT	SWANAGE	Dorset	1,045.00
SOUTHERN PLANT REPAIR SERV.LTD	WIMBORNE	Dorset	1,029.00
RIDGEWAY BOURNEMOUTH	BOURNEMOUTH	Dorset	1,010.94
ANGLEBURY PRESS LTD	POOLE	Dorset	990.00
BRITISH TELECOM	BOURNEMOUTH	Dorset	936.50
A & D SKIPS	PUDDLETOWN ROAD	Dorset	936.30
DRIVING FORCE TRAINING	WINFRITH NEWBURGH	Dorset	905.00
FOWLER HIRE & SALES LTD	BRIDPORT	Dorset	904.94
CHAMPION FORKLIFTS	BOURNEMOUTH	Dorset	897.85
MOONFLEET CARS LTD	HARMANS CROSS	Dorset	833.07
DRIVING FORCE (SOUTH) LTD	FERNDOWN	Dorset	831.47
TOWER SUPPLIES	TOWER PARK	Dorset	821.84
EMPIRE SCAFFOLDING (UK) LTD	BRANKSOME, POOLE	Dorset	700.00
DIAMOND AUTOMOTIVES LTD	POOLE	Dorset	693.74
VALOMORE PUBLISHING	LANGTON MATRAVERS, SWANAGE	Dorset	650.00
ALLFIX LTD	POOLE	Dorset	612.55
AMBERWOOD GRAPHICS	WAREHAM	Dorset	589.00
SYDENHAMS HIRE CENTRES LTD	BOSCOMBE	Dorset	553.00
LINKRIDER COACHES LTD	HARMANS CROSS	Dorset	480.00
POOLE TOWN (1991) LTD	POOLE	Dorset	450.00
PURBECK FARM SERVICES	WAREHAM	Dorset	450.00
MARSHALL BOURNEMOUTH	BOURNEMOUTH	Dorset	434.23
DORSET CHAMBER & COMMERCE	LING ROAD, POOLE	Dorset	430.00
P W B INDUSTRIAL HEATING SERV.	HAMWORTHY	Dorset	408.78
WIMBORNE RUGBY CLUB	WIMBORNE	Dorset	400.00
TERMINATOR CONTROL LIMITED	WAREHAM	Dorset	395.00
LOGICOM	POOLE	Dorset	359.20
DAVE FORREST TRANSPORT LTD	CHRISTCHURCH	Dorset	350.00
FORD FUEL OILS	STALBRIDGE	Dorset	345.00
DORSET COUNTY COUNCIL	DORCHESTER	Dorset	331.00
COOLER WATER CO LTD	THREE LEGGED CROSS	Dorset	326.48
BOURNEMOUTH COLOUR PRESS LTD	POOLE	Dorset	280.00
LINK OFFICE SUPPLIES	PARKSTONE	Dorset	275.00
B & H SERV.AIR CONDITIONING LD	BOURNEMOUTH	Dorset	230.00
PURBECK DISTRICT COUNCIL	WAREHAM	Dorset	218.00
PURBECK ICE CREAM	KINGSTON	Dorset	202.80
THE PURBECK GAZETTE	SWANAGE	Dorset	192.90
PULHAM STEELS LIMITED	DORCHESTER	Dorset	190.00
WAREHAM & PURBECK SKIP HIRE	HOLTON HEATH TRADING PARK	Dorset	170.00
IDEAL SKIP HIRE SOUTHERN LTD.	SWANAGE	Dorset	160.00
SYMONDS & SAMPSON LLP	DORCHESTER	Dorset	140.00
BRITANNIA LEATHERBARROWS	CHRISTCHURCH	Dorset	116.00

SPHERE 24 LTD T/A OFF HIGHWAY	DORCHESTER	Dorset	116.00
SECURE ALARMS SECURITY SYSTEMS	PARKSTONE	Dorset	114.00
U-DRIVE LIMITED	PARKSTONE	Dorset	113.85
PMD ELECTRICS LTD	HOLTEN HEATH	Dorset	113.00
1ST CONNECT GROUP LTD	CORFE MULLEN	Dorset	100.00
THE DUBBER	CORFE CASTLE	Dorset	96.00
P J AMEY	CORFE MULLEN	Dorset	72.08
T P PLUMBING SERV(DORSET)LTD	LYTCHETT MATRAVERS	Dorset	55.00

Suttle Projects

Company Name	Area	Area 2	Purchases 16-17
MAXX PILING BV	WIMBORNE	DORSET	625,734.12
BUILDING REPAIRS & DRAINAGE	BLANDFORD FORUM	DORSET	568,991.34
ANDREWS	WAREHAM	DORSET	123,265.82
JONES CRAWLER CRANES	SHAFTESBURY	DORSET	74,607.00
DEWEY SOLUTIONS LIMITED	POUNDBURY	DORSET	54,607.50
JENKINS MARINE LTD	POOLE	DORSET	54,239.70
KAVELL CIVIL ENGINEERING LTD	POOLE	DORSET	48,135.65
A & M TRANSPORT & RECYC.LTD	WIMBORNE	DORSET	45,542.50
PILING RELIEF LTD	CHRISTCHURCH	DORSET	41,001.50
RENTOOL LIMITED	POOLE	DORSET	37,140.78
ELITE FABRICATION & WELDING	POOLE	DORSET	29,956.00
TRI COURT PILING & FOUNDATIONS	POOLE	DORSET	29,695.00
SITERIGHT CONSTR.SUPPLIES LTD	STURMINSTER MARSHALL	DORSET	26,487.04
INSIGHT SECURITY & FAC.LTD	VERWOOD	DORSET	26,311.00
HILLMANS MOTOR SERVICES LTD	CORFE MULLEN	DORSET	25,285.00
CONSTRUCTION & TRAIN. DEV LTD	CHRISTCHURCH	DORSET	23,949.57
A K CONTROLS LTD	POOLE	DORSET	22,212.23
KLOECKNER METALS UK	MOTCOMBE	DORSET	19,877.50
SITE SAFETY LTD	FERNDOWN	DORSET	18,253.26
SOUTHERN COUNTIES ENG.SERV.LTD	WAREHAM	DORSET	16,179.77
ONE POINT SURVEY EQUIPMENT LTD	VERWOOD	DORSET	15,825.75
ABLE LIFTING EQUIP(S'THRN)LTD	POOLE	DORSET	14,779.04
SOUTHERN PLANT REPAIR SERV.LTD	WIMBORNE	DORSET	14,189.86
K R JOYCE & SONS TRANSPORT	POOLE	DORSET	11,850.00
PIRTEK POOLE	POOLE	DORSET	11,093.24
HOBURNE BUSINESS SYSTEMS LTD	CHRISTCHURCH	DORSET	10,256.75
EXPRESS HIRE	POOLE	DORSET	8,338.00
WAREHAM & PURBECK SKIP HIRE	HOLTON HEATH	DORSET	7,785.75
SOUTHERN CHASING LTD	POOLE	DORSET	7,088.00
PROPOINT	SWANAGE	DORSET	7,068.00
1ST CALL TRAINING	POOLE	DORSET	5,141.00
DORSET OFFICE FURNITURE	BLANDFORD FORUM	DORSET	5,036.00
ACS TESTING LTD	HOLTON HEATH	DORSET	4,880.40

MAC SUPPLIES LTD	POOLE	DORSET	3,734.63
POOLE TYRE SERVICES LTD	POOLE	DORSET	3,365.95
GRAHAM DREDGE	POOLE	DORSET	3,330.00
SIGN & PRINT (DORSET) LTD	SWANAGE	DORSET	3,285.00
ROBERT FROUD LTD	BLANDFORD FORUM	DORSET	3,108.00
BRETT PITTWOOD	POOLE	DORSET	2,878.00
FERNDOWN COMMERCIALS LTD	WIMBORNE	DORSET	2,110.41
ALLFIX LTD	POOLE	DORSET	1,984.57
JADE-ADEN SERVICES LTD	WAREHAM	DORSET	1,687.50
CLEANED BY FAIRIES	CHRISTCHURCH	DORSET	1,152.45
U-DRIVE LTD	POOLE	DORSET	1,120.30
RM LIQUID DISPOSAL LTD	WAREHAM	DORSET	1,040.00
IDEAL SKIP HIRE SOUTHERN LTD	SWANAGE	DORSET	950.00
FORAY PARTS	POOLE	DORSET	912.78
GUY'S PLANT HIRE LIMITED	THREE LEGGED CROSS	DORSET	850.00
HYPHOSE LTD	POOLE	DORSET	741.77
TDB SUPPLY SOLUTIONS LTD	WIMBORNE	DORSET	696.95
ST MICHAELS GARAGE LTD	HARMANS CROSS	DORSET	644.08
MATTHEW BEARE	POOLE	DORSET	620.00
SYDENHAMS LTD	BOURNEMOUTH	DORSET	605.07
ALASKA ECOLOGICAL CONTR. LTD	WAREHAM	DORSET	595.00
A & D SKIPS	WAREHAM	DORSET	589.60
MUSHROOM MARKETING LIMITED	BOURNEMOUTH	DORSET	520.00
SOUTH COAST TOOL HIRE	POOLE	DORSET	464.36
ASHLEY SECURITY CO LTD	POOLE	DORSET	398.89
J M PAINE & S W PAINE PROP.LTD	WIMBORNE	DORSET	398.87
B4 FORMS	POOLE	DORSET	379.63
C J AND S A SUTTLE	WORTH MATRAVERS	DORSET	375.91
STOREWATCH.CO.UK.LTD	POOLE	DORSET	365.00
NEON WEB DESIGN LTD	POOLE	DORSET	360.00
TOWER SUPPLIES	POOLE	DORSET	357.00
MAXX TRADING (LONDON) LTD	WIMBORNE	DORSET	265.00
DIAMOND AUTOMOTIVES LTD	POOLE	DORSET	244.54
P & K PANELWORKS LIMITED	POOLE	DORSET	141.33
SAFE2SHORE LTD	HOLTON HEATH	DORSET	136.50
TERMINATOR CONTROL LIMITED	WAREHAM	DORSET	136.00
LONGHAM GARDEN MACHINERY LTD	BOURNEMOUTH	DORSET	65.21
A1 HIRE & SALES	POOLE	DORSET	61.85
ALAN & THOMAS INSURANCE GROUP	POOLE	DORSET	51.13
DENMANS ELECTRICAL WHOLESALERS	POOLE	DORSET	10.99